



HNI Office India Ltd -e3 2019 Guide

Head No :	6.4	Title : Operational Efficiency
Credit No :	6.4.2	Title : Manufacturing impact Management
Sub Credit :	6.4.2.1	Type : R <input type="checkbox"/> O <input type="checkbox"/> F

Requirement:

The applicant shall receive one product point for compiling an inventory of solid waste from manufacturing the product, allocating waste to product and contributing the data toward development of industry-wide c

Compliance:

The inventory shall:

- list material(s) comprising no less than 80% of product weight;
- provide a general description of the operations producing solid waste;
- specify whether the assessment is one of the applicant's own facilities, and/or facilities operated by a su
- specify which data comes from primary and/or secondary sources;
- specify the final treatment or disposition of each solid waste generated;
- be submitted in the format specified in Annex A of this standard; and
- quantity of waste generated.

Reference to backup documents :

Product Name:	Connect-50 (1 person cluster)
Units produced:	3290
Total product weight:	298897
Weight unit used:	Kg

Process	Material Included in Process	Weight of Material Included in Process	Treatment/ disposal method	Weight of waste	Internal or Supplier
Schelling, CNC	PPB /MDF/UPB	236452	Recyle	62543	Internal
Cutting,Punching	CRCA	45208	Recyle	2738	Internal
Cutting, Punching	Aluminium	26012	Recyle	1935	Internal
Powder coating	Powder	2378	Recyle	951	Internal
Total		310050	Recyle	68167	Internal

Product Name:	Avail Bench (4 person cluster)
Units produced:	4313
Total product weight:	613800
Weight unit used:	Kg

Process	Material Included in Process	Weight of Material Included in Process	Treatment/ disposal method	Weight of waste	Internal or Supplier
Schelling, CNC	PPB /MDF/UPB	256477	Recyle	38550	Internal

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Head No . : 1.0 Title : Company Profile

Cutting,Punching	CRCA	Credit No. : 215391	NA Title : NA Type : C F P	Recyle	34935	Internal
Cutting, Punching	Aluminium	Sub Credit :	32783	Recyle	2131	Internal
Powder coating	Powder		4071	Recyle	1629	Internal
Total			508723	Recyle	77244	Internal

Product Name:	Avail 66 (4 person cluster)
Units produced:	687
Total product weight:	156931
Weight unit used:	Kg

Process	Material Included in Process	Weight of Material Included in Process	Treatment/ disposal method	Weight of waste	Internal or Supplier
Schelling, CNC	PPB /MDF/UPB	61521	Recyle	17800	Internal
Cutting,Punching	CRCA	57859	Recyle	4012	Internal
Cutting, Punching	Aluminium	1992	Recyle	240	Internal
Powder coating	Powder	999	Recyle	398	Internal
Total		122371	Recyle	22451	Internal

Product Name:	HAD (4 person cluster)
Units produced:	1202
Total product weight:	462099
Weight unit used:	Kg

Process	Material Included in Process	Weight of Material Included in Process	Treatment/ disposal method	Weight of waste	Internal or Supplier
Schelling, CNC	PPB /MDF/UPB	219882	Recyle	48489	Internal
Cutting,Punching	CRCA	83547	Recyle	8919	Internal
Cutting, Punching	Aluminium	1522	Recyle	119	Internal
Powder coating	Powder	1551	Recyle	625	Internal
Total		306501	Recyle	58151	Internal

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